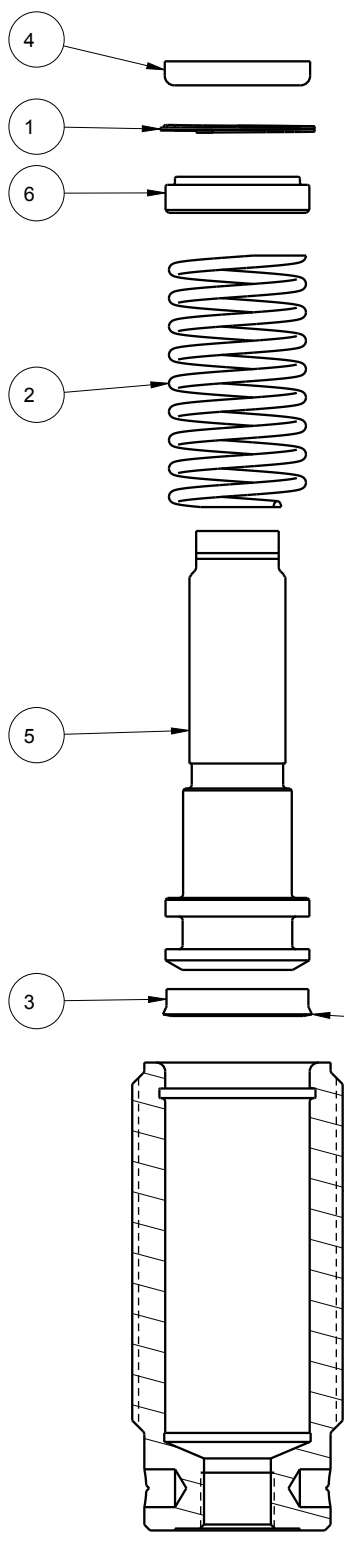
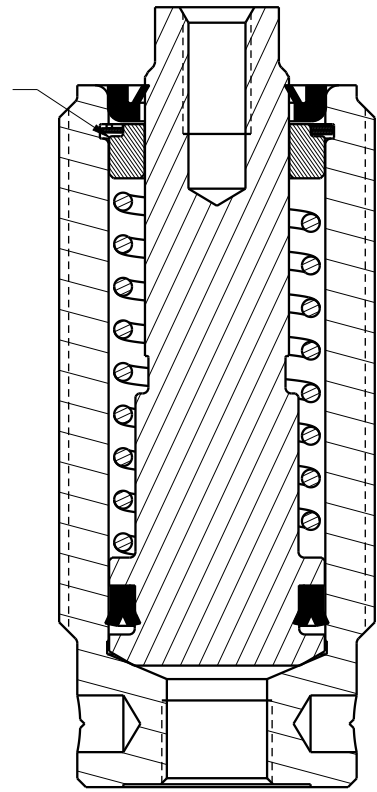


Lubricate all seals with clean hydraulic fluid prior to assembly.
Do not use silicone based lubricants.

THIS IS A TWO PAGE PARTS LIST
THIS FIRST PAGE APPLIES TO
MODEL No. 42001012 AT REVISION J AND LATER REVISIONS

Gland must be installed with recess out. Depress gland to allow retaining ring to expand into the groove.



Assemble with lip side facing bottom of piston

Body_not Replaceable

N/A	N/A	46100050	KIT, SPRING			
N/A	N/A	6V200108	KIT, SEAL, FKM			
N/A	N/A	46000026	KIT, SEAL, STANDARD			
6	1	82030804	GLAND, CYL, 2200 LB			
5	1	48010812	PISTON, CYL, TB, 10.1KN, 19 STRK, SA			
4	1	39012009	WIPER, PRESS-IN, (1/2)	X	X	
3	1	39010013	SEAL, BEVEL, 9/16 X 3/32 X 3/4	X	39012000	
2	1	23350073	SPRING, COMPRESSION			X
1	1	23002005	RETAINING RING, SPIRAL, INTL	X	X	X
No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
42-0010-12
42-0010-12F

PARTS LIST, ASSY, CYL, TB, 10.1KN, 19 STRK, SA

SIZE A MPL2080

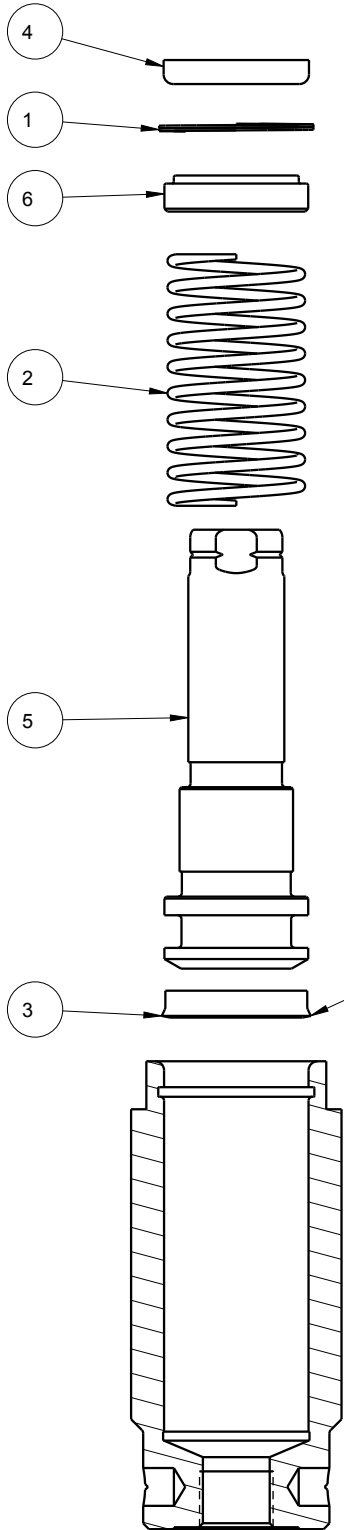
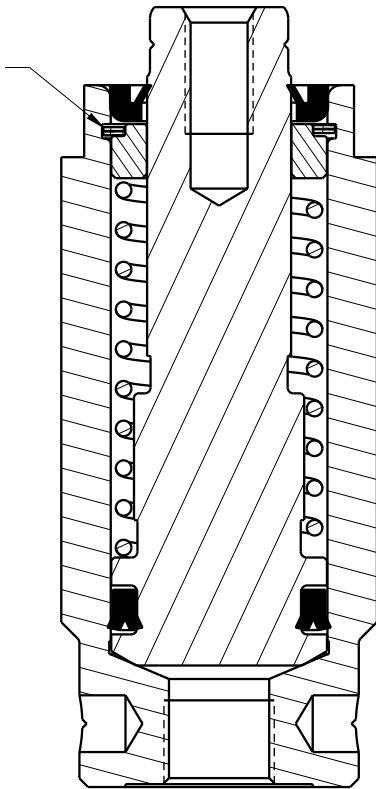
REV H

H	3267	RELEASE	JDW	11/22/17
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	DRAWING STATUS: Released			
DATE: 12/13/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

Lubricate all seals with clean hydraulic fluid prior to assembly.
Do not use silicone based lubricants.

THIS IS A TWO PAGE PARTS LIST
THIS SECOND PAGE APPLIES TO
MODEL No. 42001012 AT REVISION H AND EARLIER REVISIONS

Gland must be installed with recess out. Depress gland to allow retaining ring to expand into the groove.



Assemble with lip side facing bottom of piston

N/A	N/A	46100018	KIT, SPRING			
N/A	N/A	6V200108	KIT, SEAL, FKM			
N/A	N/A	46000026	KIT, SEAL, STANDARD			
6	1	82030804	GLAND, CYL, 2200 LB			
5	1	48010803	PISTON,CYL,TB,10.1KN,19 STRK,SA			
4	1	39012009	WIPER,PRESS-IN, (1/2)	X	X	
3	1	39010013	SEAL, BEVEL, 9/16 X 3/32 X 3/4	X	39012000	
2	1	23313006	SPRING, COMPRESSION			X
1	1	23002005	RETAINING RING, SPIRAL, INTL	X	X	X
No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
42-0010-12
42-0010-12F

PARTS LIST, ASSY,CYL,TB,10.1KN,19 STRK,SA

SIZE A MPL2080

REV H

H	3267	RELEASE	JDW	11/22/17
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	DRAWING STATUS: Released			
DATE: 12/13/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			